



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

30431/19

D5729-3
Job Sheet 196986

Accounting Job SE19-761-02



Part No: D5729-3

Job Qty: 1 pcs

Part Name: Pin



FOR ENGINEERING USE ONLY

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 7/12/19

Created By: Linda Lacelle

Type: R+D

Description:

Note: URF 19-769 D5729-3 REV:A IPP REV:A NEW ISSUE JFS 19/06/26 VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	1 pcs	7/12/19	7/12/19	1.00	0.25	Doosan - 1		
110	QC 2	1 pcs	7/12/19	7/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S200151



Part: D5729-3

Job No: 196986

Serial No/Batch: S200151

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/24/19

120 QC 8	1 pcs	7/12/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A.P 19-07-23
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

DSI 9027-011
✓
Mike Lee

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	DAS
				Packaging 3 - 34 - B4B	21
				Packaging 3 - 35 - B4B	9-89
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	1 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

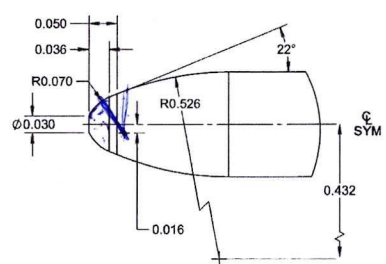
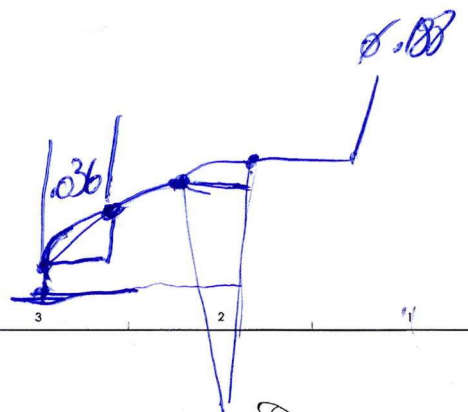
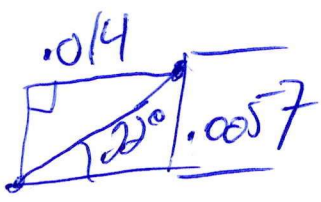
Part Op **100** - 1-Turn as per Folio FC867 Rev: ____ & Dwg D5729-3 Rev: ____ 2-Deburr
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: ____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R0.500	17-4 SS H900 Round Bar 0.500"	.2080 ft (.208 ea)	100-Doosan - 1	EXPT3 FM131473

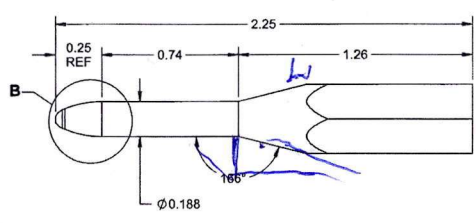
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M17-4-H900-R0.500	0	62	0

Part Specifications	
Specifications could not be found.	

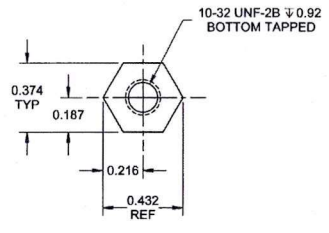
Plex 6/26/19 3:19 PM dart.lacelle.linda



DETAIL B
SCALE 6:1



D5729-3 PIN



UNDER REVIEW
URF 19-769 19.06.13 (MG)

RELEASED
2019 JUN 11
E-NR-766

- NOTES:
- 1) MATERIAL: 17-4 PH STAINLESS STEEL ROUND BAR, H900 CONDITION
PER AMS 5604 OR AMS 5643 OR ASTM A693 OR ASTM 564
REF DART SPEC M17-4-H900-R.
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
 - 7) WEIGHT: 0.04 lbs

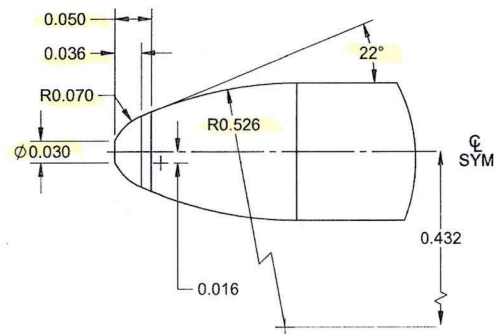
APPROVED

DESIGN	PM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5729	SHEET 2 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PIN	NTS
DATE	19.05.08		

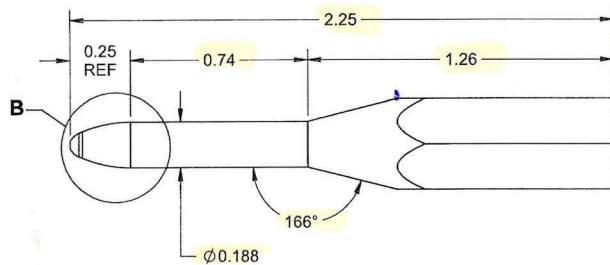
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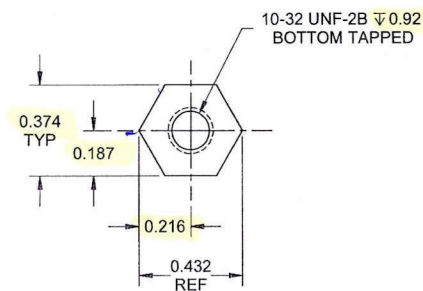
14° 122
4893



DETAIL B
SCALE 6:1



D5729-3 PIN



UNDER REVIEW
URF 19-769 19.06.13 (MG)

- NOTES:**
- 1) MATERIAL: 17-4 PH STAINLESS STEEL ROUND BAR, H900 CONDITION
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REF DART SPEC M17-4-H900-R.
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 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
 - 7) WEIGHT: 0.04 lbs

RELEASED
2019 JUN 11
ENR-726

APPROVED

DESIGN	PM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5729	SHEET 2 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PIN	NTS
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